## E05F to E20F Valves

Automatic Engine Overspeed Shut Down Valves with Integrated Air Cleaner and Manual Shut Down Option

A range of easily installed diesel engine air intake valves which automatically close on engine overspeed and incorporate an integrated air cleaner and optional manual shutdown for additional safety.

ATEX & UKEX Certified



#### About Wyndham Page Ltd

Based in the UK Wyndham Page specialise in the design and manufacture of safety equipment for diesel engines.

Our product range of Air Intake Shutdown Valves includes our E Series Automatic Valves and our F Series Butterfly Valves with solenoid, pneumatic or manual actuation options. We offer Speedswitch kits for the F Series valves, a range of G Series Mechanical Engine Safety Products and a range of Spark Arresters designed to prevent the emission of high energy sparks from diesel exhaust systems.

Wyndham Page is headed by Freddy Page-Roberts who brings over 20 years' experience in the diesel safety industry and was previously managing director of Chalwyn Ltd.

All members of the senior management team have considerable experience in organisations specialising in the design and manufacture of hazardous area equipment for diesel engines.

#### Quality Assurance

Wyndham Page Valves are manufactured and tested under our EN ISO 9001: 2015 quality management system.

Wyndham Page Ltd are certified to supply Ex equipment under Quality Assurance Notification CML ATEXQ11003 in the UK, CML ATEXQ13649 in the EU and IECEx Quality Assurance Report GB/CML/QAR17.0023/01.

- Equipment supplied with an UK Declaration of Conformity is CA marked and meets the provision of the UK directive SI 2016No. 1107
- Equipment supplied with an EU Declaration of Conformity is CE marked and meets the provision of the ATEX directive 2014/34/EU.

**NOTE.** Please also see details of the Wyndham Page EO3F / EO3FM valves which offer an alternative package which may be more suited to some installations at the lower end of the engine rating range covered by this group of valves.

### Application

The Wyndham Page E05F, E10F and E20F diesel engine automatic overspeed shutdown valves, including the enhanced protection variant listed below, are designed to fit in place of the existing engine air cleaner assembly for situations where flammable gas or vapour may enter the atmosphere and are certified for use in Zone 2, gas group IIB and Zone 22, dust group IIB hazardous areas.

Should such flammable material be drawn into the engine intake this may result in uncontrolled engine overspeed and a situation in which shutdown of the normal diesel fuel supply may fail to stop the engine.

Under these circumstances a rapid shutdown of the engine is required by immediate closure of the engine air intake thereby reducing the potential for major damage and possible ignition of the flammable material in the surrounding atmosphere.

This series of Wyndham Page automatic engine air intake shutdown valve with integrated air cleaner are suitable for installation on either naturally aspirated or turbocharged engines.

Once installed and set, the repeatability of the actual engine automatic shutdown speed has a greater scatter in the case of turbocharged engines than for naturally aspirated types. However, unless there is a special requirement for a very precise shutdown speed, adequate protection from excessive engine overspeed is achieved.

#### Enhanced Protection [Manual Shutdown]

The E05FM, E10FM and E20FM valves also include a pull handle to actuate manual valve closure under emergency situations.

#### Principle of Operation

The actuation force to close the valve is derived from the engine intake airflow passing through the valve. As the airflow increases this actuation force also increases. This force is resisted by an internal valve spring, the pre-load of which is adjusted via the "Trip Adjuster Screw".

Once the actuation force exceeds the resisting force of the valve spring, the valve rapidly moves to the closed (engine stop) position. Once closed the valve remains shut until the engine has fully stopped. The valve then resets to the open position after a delay of some seconds.

#### **Description & Main Dimensions**

Principal dimensions for this range of Wyndham Page shutdown valves are given in the diagram and in the tabulated data on page 5.

The valve is supplied complete with an outlet hose adaptor selected in consultation with the customer from a range typical for the rating of the engine to be protected. See tabulated information on page 5.

In the case of valves with the addition of manual shutdown, the required length of the shutdown cable may be selected from the list given on page 6. Alternative lengths may be available on application.

METRIC TABLE	ENC PO\ (K	GINE WER W)	DIMENSIONS (MM)														
MODEL	MIN	MAX	А	В	С	D	L	MASS (KG)	S STOCK HOSE ADAPTORS E (OTHER SIZES AVAILABLE ON REQUEST)								
E05F	4	27	81	138	51	07	20	0.73	75	zo	/11	15	18	51			
E05FM					63.5	07		0.85	55	50	41	40	40	51			
E10F	7.5	45	103	149	65	87	20	0.94	15	10	<b>E</b> 1	55	50	60	62	G A	70
E10FM					79			1.07	40	40		55	00	00	02	04	70
E20F	30	78	122	149	67.5	07	20	1.14	45 3	5 51	60	64	70	77			
E20FM					81.5	0/		1.38									

IMPERIAL TABLE	ENC PO\ (H	GINE VER IP)	DIMENSIONS (INCHES)														
MODEL	MIN	MAX	A	В	С	D	L	MASS (LB)	STOCK HOSE ADAPTORS E (OTHER SIZES AVAILABLE ON REQUEST)								
E05F	F	36	3.19	5.43	2.01	3.43	0.79	1.61	11	15	16	10	10	20			
E05FM	5				2.50			1.87	1.4	1.S	1.0	1.0	1.9	2.0			
E10F	10	60	4.04	5.87	2.56	3.43	0.79	2.07	1.8 1.9	10	1.9 2.0	2.2	2.36	2.44	2.5	2.8	
E10FM					3.11			2.36		1.9							
E20F	40	105	5 4.78	5.87	2.66	3.43	0.79	2.51	10	2.0	2.4	2.5	2.8	3.0			
E20FM					3.21			3.04	1.0								

Data subject to change



#### Valve Selection

To enable Wyndham Page to select the most suitable shutdown valve for a given application the following data is required:

- Engine type and model.
- Engine rating and / or application details.
- The internal bore of the intake system hose at the position the valve is to be fitted.
- Where applicable the cable length for the manual shut down.

#### Order Coding



Use metric value for adaptor code, add zero to make 3 digit code e.g. 51 = 051

STANDARD CABLE LENGTHS							
CABLE XX CODE	LENGTH (M)						
05	0.5						
10	1.0						
15	1.5						
20	2.0						
25	2.5						
30	3.0						

Special Features by arrangement with Wyndham Page.

### Valve Marking

Valves are marked using labels as shown below with following information:

- Serial No
- Part Number
- Year of Manufacture
- CE Mark
- UKCA Mark
- Ex Equipment marking, protection type etc
- Ambient temperature limits
- Max airflow temperature
- Airflow direction arrow
- Instruction notice and handbook QR code link



#### Valve Installation

Subject to the comments below generally install the Wyndham Page EF/EFM Series valve as close to the engine intake manifold as practical. The valve may be fitted in any attitude from vertical [with the air cleaner cover uppermost] to horizontal. When planning and checking an installation always ensure that:

- a. Adjustment and locking of the setting screw is possible.
- b. In all cases the Valve must be located where both ambient and intake air temperature does not exceed 120°C.
- c. An **Air Filter Element** must always be fitted in the engine air intake system **upstream** of the Valve.

Ideally the EF / EFM valve should be fitted such that the air cleaner cover can be removed to enable element change and valve setting adjustment without the need to detach the complete valve from the engine. In the case of the EFM ensure that a suitable run for the shutdown cable is accommodated.

The pipe and associated hoses onto which the valve is fitted should be adequate to fully support the valve whilst not permitting excessive vibration of the valve. Consider support brackets if necessary. Generally ensure that there is sufficient flexibility in the finalised intake system installation to allow for the relative movement between the system components over the full range of engine operating conditions thereby avoiding excessive mechanical stresses.

Any engine crankcase breather arrangement venting directly into the intake ports or into the air intake system downstream of the Wyndham Page valve must be sealed and replaced by an external breather system vented either to atmosphere [if permitted at the operating site] or into the valve air cleaner cover downstream of the air cleaner, via a suitable fitting and breather hose as shown right.



In the case of an engine with multiple intake systems requiring the fitting of more than one Wyndham Page shutdown valve, a suitable balance pipe must be installed between the intake system pipes to give a simultaneous shutdown of the fitted valves. Typically such a balance pipe should be 30% to 40% of the intake pipe diameter.

EFM values are supplied complete with the manual shutdown pull handle and selected length of shutdown cable fitted and adjusted. It is recommended that the pull handle and cable are not separated from the value when installing.

Details of the emergency stop handle are given in the diagram below. The stop handle assembly is designed to be located in a suitable bulkhead or mounting bracket by providing a 18mm diameter hole. To fit the pull handle assembly release the handle locknut and detach the handle. Remove the body locknut and washer at the handle end and push the handle body through the 18mm hole. Refit body washer and locknut adjusting both locknuts as required. Refit handle locknut and handle and tighten.



**Important Note.** Always retain the standard fuel stop provided with the engine. The Wyndham Page valve manual stop option should never be used as the normal way to stop the engine. It is intended for emergency operation only or when checking for correct functioning.

#### Valve Trip Speed Setting

The Wyndham Page valve assemblies as supplied will normally be set to trip at a speed below that required. To adjust the trip speed use the trip adjuster screw and associated lock nut. See instructions and diagram below.



Rotating the adjuster screw clockwise increases the trip speed. Prior to attempting to set the trip speed check that where applicable the manual emergency stop pull handle is in the run condition i.e. fully pushed in. To set:

- [1]. Check adjuster screw locknut is tight and that the intake system from valve assembly [including air cleaner element and cover], to intake manifold is fitted and secured and is leak free.
- [2]. Start engine. Slowly increase speed until a shutdown occurs. [Note; if no shut down occurs up to the maximum available engine speed with maximum throttle, remove air cleaner cover and cleaner element from the Wyndham Page valve assembly to gain access to the setting screw and locknut. Release setting screw locknut and rotate the setting screw two turns anticlockwise. Tighten locknut, refit air cleaner and cover and recheck for shutdown].
- [3]. Following initial shut down remove air cleaner cover and cleaner element to gain access to the setting screw and lock nut.
- [4]. Release setting screw locknut and rotate setting screw one turn clockwise.
- [5]. Tighten locknut, refit air cleaner and cover, start engine and slowly increase speed up to the maximum available.
- [6]. Repeat steps [3], [4] and [5] until the first time that no shut down occurs up to the highest speed available. Then adjust the setting screw a further one half turn clockwise and tighten the locknut. With the intake system fully fitted and the engine fully warmed up slowly run up and down the engine speed range a number of times to check no further shut down occurs. If a further shut down occurs reset the adjuster screw one further half turn clockwise and check again until no shut down occurs.
- [7]. Finally in the case of EXXFM valves restart the engine and run at about half maximum speed [or higher if this not possible]. Operate the manual emergency stop pull to ensure engine stops within a few seconds.

#### Notes:

In the case of turbocharged engines it is important that the final check above is carried out with the engine under load.

A more precise method to set the trip speed is achieved by monitoring and recording the engine speed during adjustment and by temporarily raising the engine high idle speed [if safe to do so] to enable the final trip setting speed to be measured. Once the trip speed is set, the high idle must be reset to its standard setting.

#### Maintenance

The following maintenance schedule should be undertaken for all valve types covered in this handbook except where stated otherwise. Subject to experience of local operating conditions the frequency of the maintenance requirements may need to be varied.

- DAILY: Valves fitted with a manual emergency stop. Run engine at mid range speed [or higher if this if this not possible]. Operate the emergency pull stop. The engine should stop within a few seconds.
- MONTHLY:
- [1]. Check intake pipework between the Wyndham Page valve and engine to ensure all pipe fixings and any support brackets are properly fitted and secure and that the engine intake is leak free and shows no signs of significant damage.
  - [2]. Check the shutdown trip speed setting is correct by either:
  - [a] Carrying out the trip speed adjustment as outlined herein or;
  - [b] Temporarily raise the engine high idle and check trip speed using an engine tacho.
- 3 MONTHLY: [1]. Remove valve and air cleaner assembly and, where applicable, the manual emergency pull stop and cable.
  - [2]. Clean valve [not air cleaner element] as necessary using a soft brush/airline plus white spirit or similar if necessary taking all normal precautions. Dry valve.
  - [3]. Check that the valve moves smoothly over its complete operating stroke and that there are no signs of significant damage or excessive wear. Do not lubricate.
  - [4]. Where fitted check the manual pull stop and cable for damage and wear. Check it operates freely.
  - [5]. Refit valve and complete "monthly" checks as above plus daily check where applicable.

#### NOTES:

- [a]. Carry out the above maintenance whilst the engine is in a non-hazardous area.
- [b]. Where applicable ensure that the high idle speed of the engine is reset to the correct value.
- [c]. Any problems identified must be rectified before returning the equipment to a hazardous area.
- [d]. Air cleaner elements should be serviced in accordance with the engine manufacturers instructions.

## Specification Table

	ATEX CERTIFICATION						
The EF / EFM Series of Wyndham Page automatic overspeed shutdown valves are certified and marked as follows:							
	€x II 3 GD						
Fouinment Markino:	Ex h IIB T6T4 Gc X						
	Ex h IIIB T85°CT135°C Dc X						
	Tamb -30°C to +120°C						
Process temperature:	MAX AIRFLOW TEMP: +120°C						
Special conditions for safe use:	<ol> <li>An air filter element shall be fitted in the engine air intake system upstream of the Valve.</li> </ol>						
Standards used in compliance:	EN 60079-36: 2016 EN 60079-0: 2018						
	GENERAL SPECIFICATION						
Ambient Temperature:	-30°C to +120°C						
Intake Air Temperature:	-30°C to +120°C						
Construction	Body and main internal parts : Aluminium and Steel						
Construction:	Filter Cover: Steel - powder coated						

#### Notes:

# wyndham page

Unit 1c Chalwyn Industrial Estate, Parkstone, Poole, Dorset BH12 4PE United Kingdom

Tel: +44 (0)1202 734 656 Email: sales@wyndhampage.com www.wyndhampage.com